

Mitutoyo

Mitutoyo Quality

CNC Vision Measuring System **ULTRA Quick Vision**

VISION MEASURING SYSTEMS



Quick Vision Series — Flagship Model

ULTRA QUICK VISION

ULTRA QUICK VISION

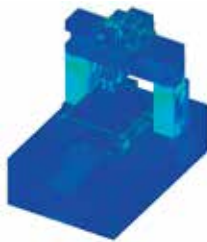


Mitutoyo

Advanced Technologies Supporting Ultra High-accuracy Systems

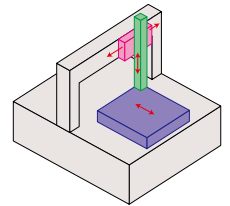
Optimal Structural Design through FEM Analysis

Structural design is optimized through the use of infinite element method (FEM) analysis. This results in maximum rigidity for minimum weight, minimizing deformations due to loading and guaranteeing excellent geometrical accuracy at all times.



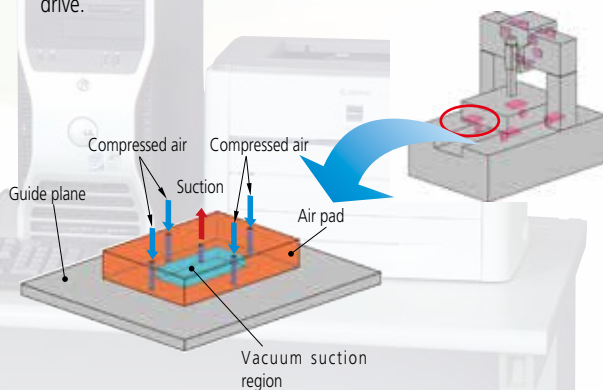
Main Body Structure Appropriate for High-accuracy Systems

The moving structure of a fixed bridge table employed for ULTRA QV makes the X axis and Y axis completely independent of each other, providing the feature that the moving accuracy of each axis is not easily affected by the other. The X-axis and Y-axis guides apply granite excellent in abrasion resistance and thermal stability.



Self-suction Air Pad

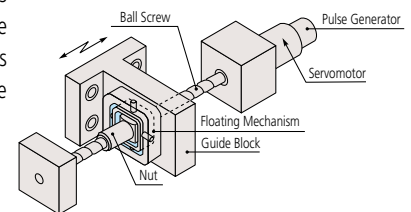
If a normal air pad is used for the Y axis, it is necessary to increase the mass of the work stage to obtain appropriate rigidity. ULTRA QV (Quick Vision) employs a special air pad called a self-suction type that floats the air pad with compressed air and also generates an absorption power with a vacuum zone provided under negative pressure at the center of the pad. This achieves greater Y-axis rigidity and stage weight reduction concurrently, thus enabling stable stage drive.



Ball Screw Floating Mechanism

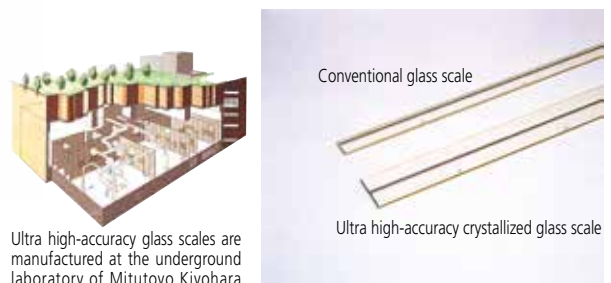
ULTRA QV employs high-reliability ball screws in the floating mechanism.

This floating mechanism will minimize the error due to axial fluctuation that adversely affects kinetic performance such as straightness and improve the driving speed.



High-accuracy, High-resolution Scale

The length measuring systems, standard for individual axes, are equipped with a high-resolution linear encoder system with a resolution of 0.01 μ m, respectively, which Mitutoyo has uniquely developed. This scale uses crystal glass as its material, of which the thermal expansion coefficient nearly equals zero, to minimize the scale expansion and contraction due to change in temperature and offer higher-reliability measurement data.



Temperature Compensation Function (Option)

The thermometer unit installed in the main body reads temperatures at each axis and calculates the amount of expansion and contraction of the body to compensate the measuring accuracy. This function allows the accuracy to be guaranteed in a wide range of 20°C \pm 2°C. Additionally, the thermometer unit measures in real time workpiece temperatures with two sensors, outputting the results in which dimensions are converted to those at 20°C.

Air Server

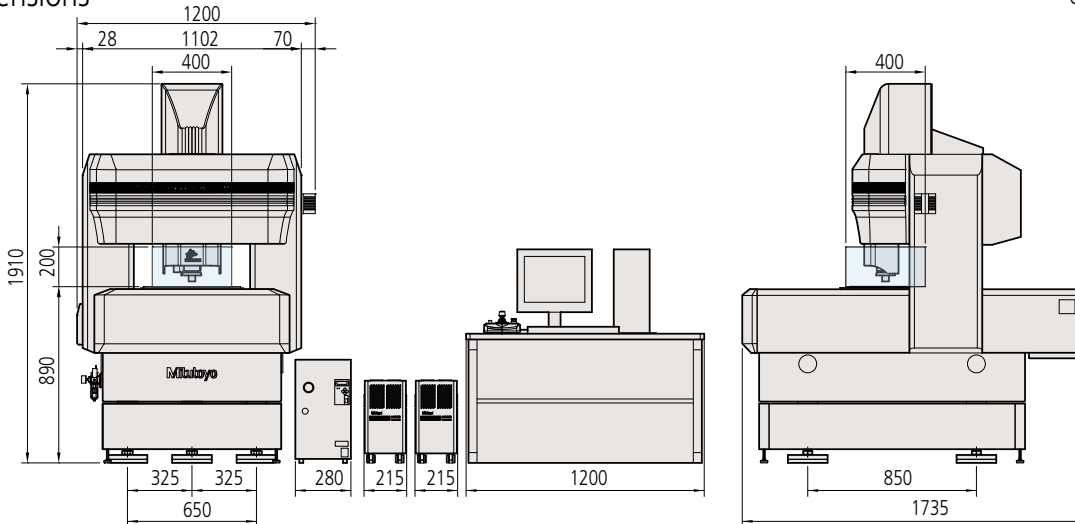
To avoid the adverse effect of supplied air temperature on the measuring system structure, the air server supplies air always maintained at a constant temperature.



External Dimensions and Dimensions of Measuring Tables

Dimensions

Unit: mm



Specifications

| Model No. | | ULTRA QUICK VISION 404 PRO | |
|--|---|---|-----------------------------|
| Order No. | | 363-511 | 363-517 (equipped with LAF) |
| Range | X x Y x Z | 400x400x200mm | |
| Magnification change system | | Programmable power turret (selectable from among magnifications of 1X, 2X, and 6X) | |
| Resolution / Scale unit | | 0.01 μ m / Linear Encoder ^{*4} | |
| High-sensitivity CCD Camera | | B&W | |
| Illumination (PRL: Programmable Ring Light) | Surface | Halogen | |
| | Contour | Halogen | |
| | PRL | Halogen | |
| Accuracy ^{*1} (20°C \pm 0.2°C) | E _{1XY} | (0.25+L/1000) μ m | |
| | E _{1Z} (50mm stroke) ^{*2} | (1.0+2L/1000) μ m | |
| | E _{1Z} (Full stroke) | (1.5+2L/1000) μ m | |
| | E _{2XY} plane | (0.5+2L/1000) μ m | |
| Accuracy assurance environments ^{*3} | Temperature range | 20 \pm 0.2°C | |
| | Temperature variation | 0.5°C/1H | |
| | Temperature gradient | 1°C/m | |
| Repeatability within the visual field | | 3 σ =0.2 μ m | |
| Repeatability of auto-focus | | σ =0.4 μ m | |
| Repeatability of laser auto-focus | | — | σ =0.4 μ m |
| Stage glass size | | 493x553mm | |
| Max. stage loading | | 40kg | |
| Dimensions (W x D x H) | | 1200x1735x1910mm | |
| Mass | | 2150kg | |
| Used air pressure | | 0.4MPa ^{*5} | |
| Supplied air flow rate | | 150L/min ^{*6} | |

*1: Accuracy when measured at the center of the video screen and in the middle of measuring stroke on a plane using the 5X objective and 1X tube lens

*2: Specified only for factory shipping inspection.

*3: Accuracy assurance environments in the case where no temperature compensation is performed.

Those in the case where temperature compensation is performed are as follows.

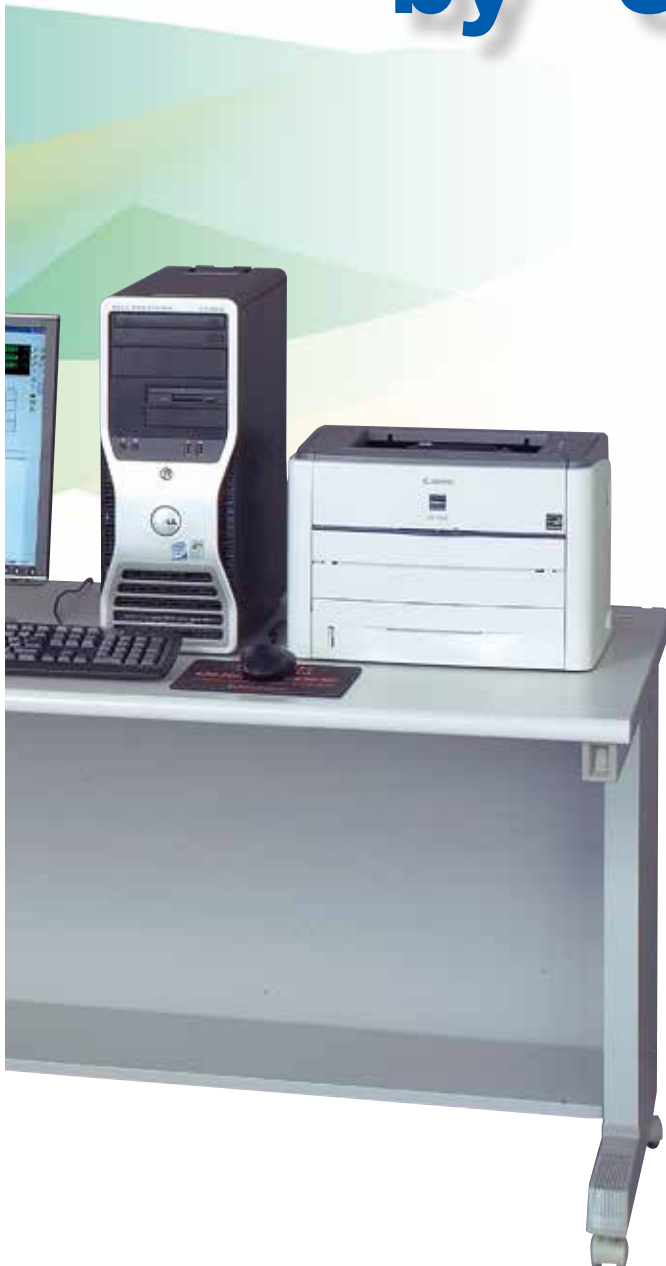
- Accuracy-assured temperature range: 20 \pm 2°C
- Temperature variation: 0.5°C/H
- Temperature gradient: 1°C/m

*4: Thermal expansion coefficient: (0 \pm 0.02) \times 10⁻⁶/K

*5: An air source is required to maintain the original air pressure between 0.5 and 0.9MPa.

*6: Indicates the flow rate under normal conditions.

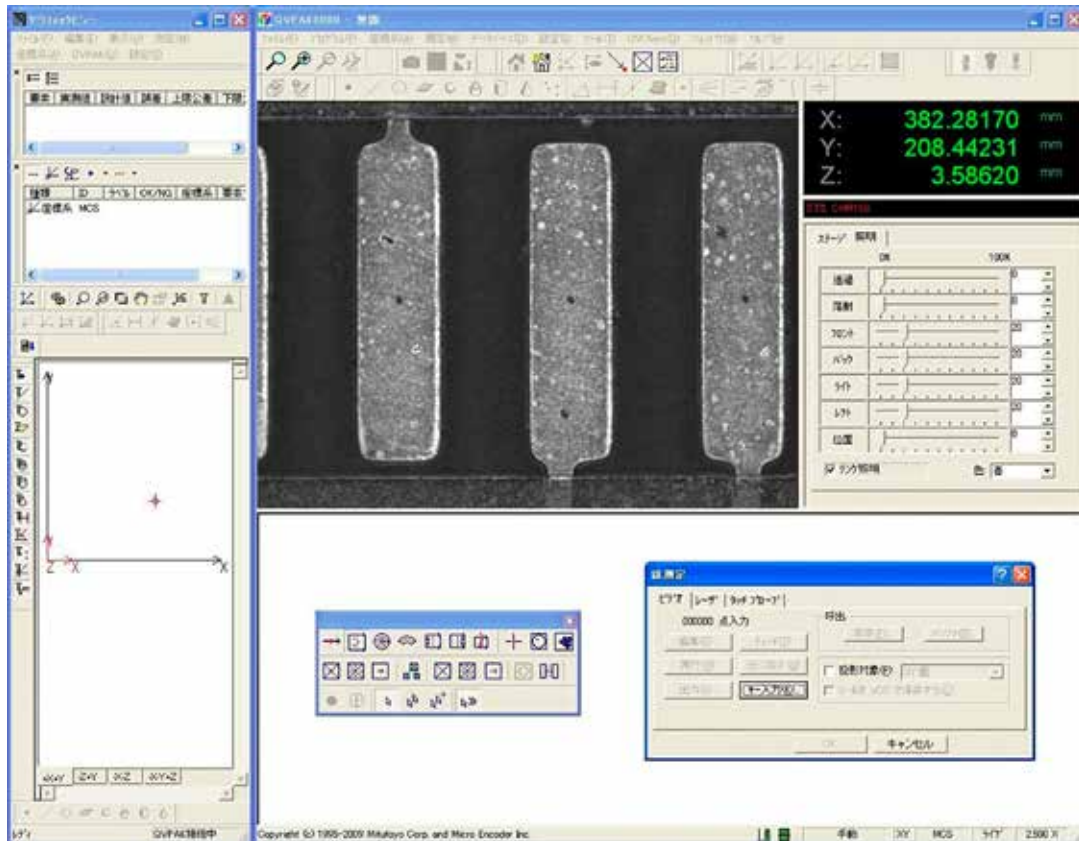
"Ultra-high Accuracy" Measurement Achieved by "ULTRA"



**The Ultimate Flagship
Machine Newly Born
from Drastic Speedup
and Higher Accuracy
Mitutoyo Has Attained
the Summit of Vision
Measurement**

Software

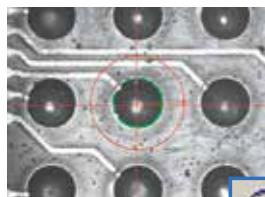
QVPAK Advancing for More User-friendliness



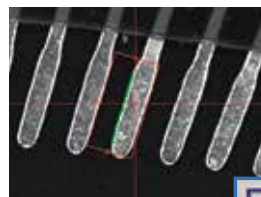
A Group of Diverse Tools for Correctly Detecting Workpiece Edges



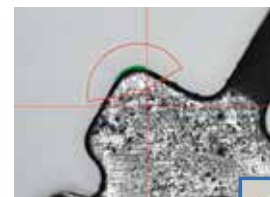
One-Click Point Tool
This is a basic tool for capturing one point.



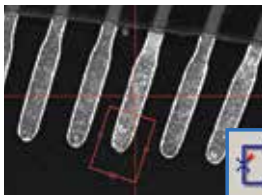
One-Click Circle Tool
This tool is appropriate for capturing a circle.



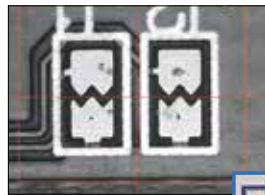
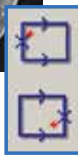
One-Click Line Tool
This tool is appropriate for capturing a line.



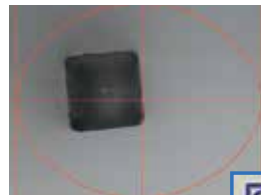
One-Click Arc Tool
This tool is appropriate for capturing an arc and the radius of a corner.



Maximum/Minimum Tool
This tool evaluates the maximum or minimum point within the range.



Pattern Search
This tool captures the position of a pattern that has been registered beforehand. It is optimal for positioning the alignment mark.



Area Centroid Tool
This tool evaluates the position of a feature's centroid. It is appropriate for positioning a different feature.

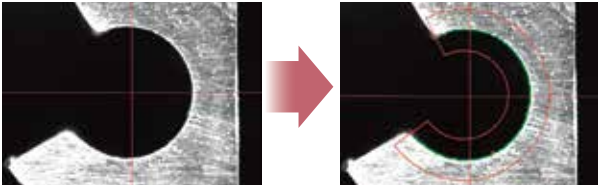


Auto Trace Tool
This is a form measuring tool that can autonomously track an unknown feature.



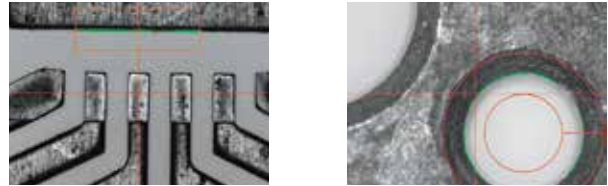
One-Click Measuring Tool Set-up

The tool size, orientation, and threshold value of a measuring tool are automatically set with one click of the mouse.

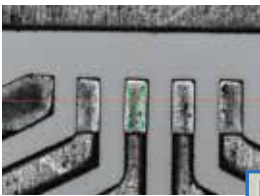


Removal of Abnormal Points

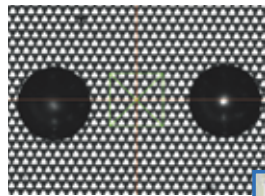
Abnormal points such as dust, burrs, and cracks are removed. The removal threshold detection level can be set arbitrarily.



Various Auto-focus Functions Equipped as Standard



Surface Focus Tool
This is a general vision focusing tool.



Pattern Focus Tool
This focusing tool is optimal for transparent or low-contrast surfaces.



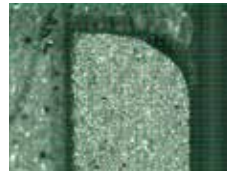
Edge Focus Tool
This is a tool for focusing on a beveled edge.

Multi-point auto focus

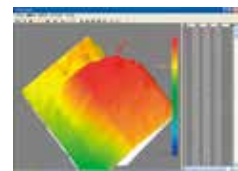
Targeting the auto-focus tool (surface and pattern) on separate areas allows multiple heights (1344 points at max.) to be measured. Maximum and minimum heights as well as the average height can be found.



Example of individual layout of focus tools



Example of multiple-height measurement



Example of display with the DV graphics

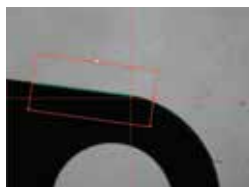
Smart Recovery Function

Depending on the unevenness of workpieces and the condition of alignment, an edge detection error or auto-focus error may result during part program execution.

The Smart Recovery function corrects the illumination condition or the position and angle of a tool to automatically perform remeasurement.



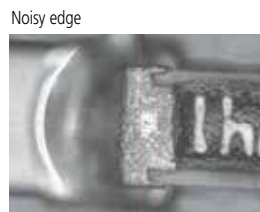
Noisy edge



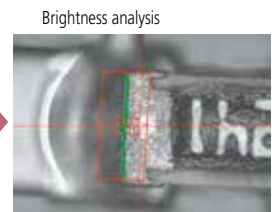
Brightness analysis

Increase in Edge Detection Capability

The capability of detecting a noisy edge has increased by analyzing modest changes in brightness and differences in texture on the target surface.



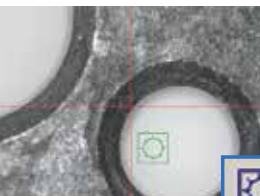
Noisy edge



Brightness analysis

AI Illumination Tool

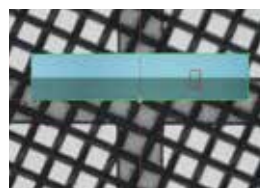
This tool can automatically set the optimal light intensity adjustment and light intensity correction at procedure creation time, thereby increasing detection repeatability.



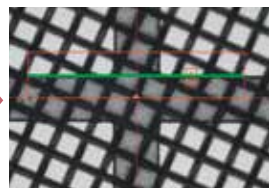
Brightness Tool



Dual Area Contrast Tool



Edge of Screen



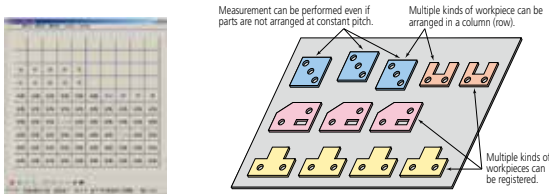
Morphological Filter

Application Software

Automatic Measurement Management Software

QV Part Manager

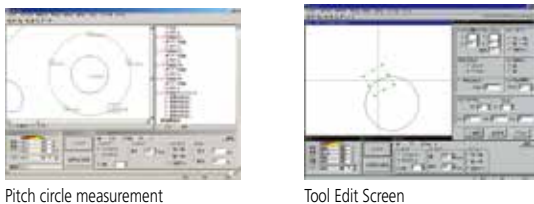
QV Part Manager is the execution program management software for multiple workpieces arranged on the measurement stage.



Offline Teaching

EASYPAG DXF IGES

EASYPAG creates measurement part programs for QVPAK using 2D CAD data. It reduces the number of man-hours for creating part programs, thus allowing a decrease in lead time.



PAGPAK DXF IGES CSV NC Data EXcelon data Gerber data

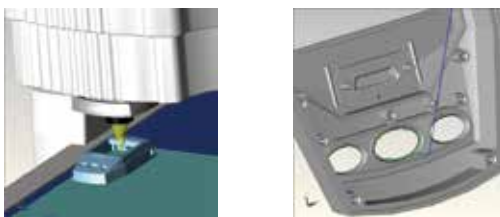
PAGPAK is the offline teaching software for creating QVPAK part programs using NC data, CAD data and Gerber data.



Online Teaching

QV 3DCAD-OnLine

The software allows the machine to travel to the position specified on a 3DCAD model and execute measurement. This drastically improves the operability and part program creation efficiency compared with operations under joystick control.



Form Evaluation and Analysis Software

FORMPAK-QV

FORMPAK-QV performs tolerancing and form analysis from form data obtained with the QV Auto Trace tool and laser probe.



Measuring Support

CAD Option

CAD Option displays CAD data on the Graphic window to enhance ease of measurement.

Inspection Certificate Creation Software

Measure Report-QV

This software, which is based on the commercial spreadsheet software Microsoft Excel, can easily customize an inspection certificate.

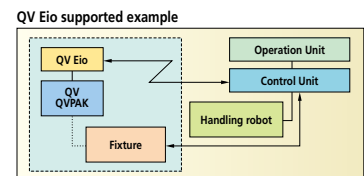


MesureLink SPC-Super

Various statistical calculation processing can be performed from measurement results. It is also possible to display control charts in real time.

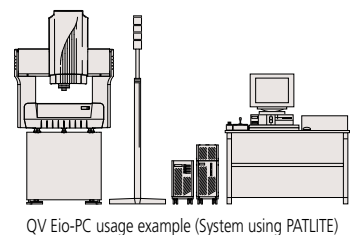
QV Eio

Can implement the external control interface between a PC and QVPAK.



QV Eio-PC

QVPAK can be controlled from an external PC via RS-232C. QV status can be output using an external I/O board.



QV-JMP Export

Outputs QVPAK measurement results to JMP in the SPC software.

Application Hardware

Objects



| Objective | Turret lens mag. | Monitor mag. | View Field | Working distance |
|------------------------|------------------|--------------|-------------|------------------|
| QV-SL0.5X | 1X | 15X | 12.54 x 9.4 | 30.5mm |
| | 2X | 30X | 6.27 x 4.7 | |
| | 6X | 90X | 2.09 x 1.56 | |
| QV-SL1X QV-HR1X | 1X | 30X | 6.27 x 4.7 | 52.5mm 40.6mm |
| | 2X | 60X | 3.13 x 2.35 | |
| | 6X | 180X | 1.04 x 0.78 | |
| QV-HR2.5X QV-SL2.5X | 1X | 75X | 2.5 x 1.88 | 40.6mm 60mm |
| | 2X | 150X | 1.25 x 0.94 | |
| | 6X | 450X | 0.41 x 0.31 | |
| QV-5X | 1X | 150X | 1.25 x 0.94 | 33.5mm |
| | 2X | 300X | 0.62 x 0.47 | |
| | 6X | 900X | 0.2 x 0.15 | |
| QV-10X QV-HR10X | 1X | 300X | 0.62 x 0.47 | 30.5mm 20mm |
| | 2X | 600X | 0.31 x 0.23 | |
| | 6X | 1800X | 0.1 x 0.07 | |
| QV-25X | 1X | 750X | 0.25 x 0.18 | 13mm |
| | 2X | 1500X | 0.12 x 0.09 | |
| | 6X | 4500X | 0.04 x 0.03 | |

The monitor magnification and field of view values are for the PRO machine.

QV-10X, QV-25X: Depending on the workpiece the illumination may be insufficient at a turret lens magnification of 2X and 6X.

QV-25X: The PRL illumination is restricted in its usable position.

Calibration glass chart & Compensation glass chart

Calibration Glass Chart

This is a chart for calibration of CCD pixel sizes and offsets between power turrets.



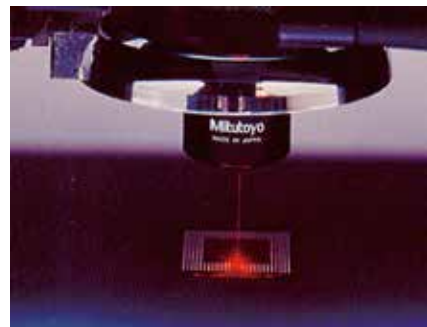
Compensation Glass Chart

This is a glass chart of "on-screen compensation" for compensating on-screen distortions an optical system has and "auto-focus compensation" for reducing auto-focus variations resulting from the difference in pattern and texture of an object.



Laser Auto Focus (Factory-installed Option)

This hardware allows high-speed focusing or height measurement in a microscopic region with the objective transmission TTL laser.



| Objective | QV-5X *1 |
|---------------------|--|
| Laser | Visible-light laser wavelength: 690 (nm) |
| Laser spot diameter | 3μm |
| Repeatability | σ=0.4μm or less |
| Laser safety | Class 1 laser product |

*1: The QV-5X lens is supplied as standard for an LAF-equipped system.

Temperature Compensation Unit (Factory Option)

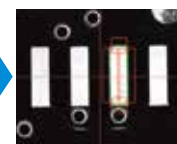
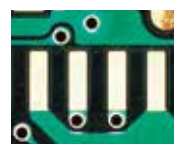
This unit detects temperatures with the main body temperature sensors attached to each axis and two sensors dedicated to a workpiece. The unit finally outputs data converted to dimensions at 20°C after calculating the expansion and contraction quantities of each main body and workpiece.

It is also possible to output dimensions at a reference temperature of 23°C used in electric and electronics industry although 20°C is generally assumed as the reference temperature at measurement.



RGB color Filtering unit

The color filtering function can be added to the vertical reflect illumination or programmable ring light in Quick Vision models that use a halogen light source. This function enhances the visibility of low-reflection surfaces on colored workpieces, facilitating edge detection. This function can also be retrofitted to a conventional Quick Vision. In addition, a yellow filter enables vision measurement in the yellow light region, which provides high sensitivity.



Red filter used





Whatever your challenges are, Mitutoyo supports you from start to finish.

Mitutoyo is not only a manufacturer of top quality measuring products but one that also offers qualified support for the lifetime of the equipment, backed up by comprehensive services that ensure your staff can make the very best use of the investment.

Apart from the basics of calibration and repair, Mitutoyo offers product and metrology training, as well as IT support for the sophisticated software used in modern measuring technology. We can also design, build, test and deliver bespoke measuring solutions and even, if deemed cost-effective, take your critical measurement challenges in-house on a sub-contract basis.

Note: Product illustrations are without obligation. Product descriptions, in particular any and all technical specifications, are only binding when explicitly agreed upon.

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Mitutoyo Asia Pacific Pte. Ltd.

Company Reg No. 197800892N

24 Kallang Avenue, Mitutoyo Building, Singapore 339415

Tel: (65) 6294 2211 Fax: (65) 6299 6666

E-mail: mapsg@mitutoyo.com.sg

www.mitutoyo.com.sg | www.mitutoyo.com.my
www.mitutoyo.co.th | www.mitutoyo.co.id
www.mitutoyo.com.vn | www.mitutoyo.com.ph



Mitutoyo (Malaysia) Sdn. Bhd.

Mah Sing Integrated Industrial Park,
4, Jalan Utarid US/14, Section U5,
40150 Shah Alam, Selangor, Malaysia
Tel: (60) 3-7845 9318
Fax: (60) 3-7845 9346
E-mail: mmsb@mitutoyo.com.my

Penang Branch

Tel: (60) 4-641 1998 Fax: (60) 4-641 2998

Johor Branch

Tel: (60) 7-352 1626 Fax: (60) 7-352 1628

Mitutoyo (Thailand) Co., Ltd.

76/3-5, Chaengwattana Road, Kwaeng
Anusaawaree, Khet Bangkaen,
Bangkok 10220, Thailand
Tel: (66) 2080 3500
Fax: (66) 2521 6136
E-mail: office@mitutoyo.co.th

Chonburi Branch

Tel: (66) 2080 3563 Fax: (66) 3834 5788

ACC Branch

Tel: (66) 2080 3565

PT. Mitutoyo Indonesia

Jalan Sriwijaya No.26
Desa cibatu
Kec. Cikarang Selatan
Kab. Bekasi 17530, Indonesia
Tel: (62) 21-2962 8600
Fax: (62) 21-2962 8604
E-mail: ptmi@mitutoyo.co.id

Mitutoyo Vietnam Co., Ltd.

1st & 2nd Floor, MHDI Building,
No. 60 Hoang Quoc Viet Road,
Nghia Do Ward, Cau Giay District,
Hanoi, Vietnam
Tel: (84) 24-3768 8963
Fax: (84) 24-3768 8960
E-mail: mvc@mitutoyo.com.vn

Ho Chi Minh City Branch

Tel: (84) 28-3840 3489

Hai Phong City Branch

Tel: (84) 22-5398 9909

Mitutoyo Philippines, Inc.

Unit 1B & 2B LTI,
Administration Building 1,
Annex 1, North Main Avenue,
Laguna Technopark, Biñan,
Laguna 4024, Philippines
Tel: (63) 49-544 0272
Fax: (63) 49-544 0272
E-mail: mpi@mitutoyo.com.ph