RoHS Compliant **NEW****ERON**[®]

No.E-9659X

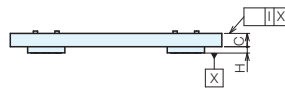
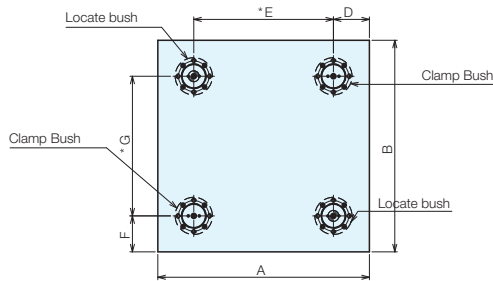
Attachment Plate for 2-Face Angle Plates (Flat)

Material Plate: S50C Q-Lock Elements: SCM440

Heat Treatment Plate: Annealing
Q-Lock Elements: Heat treatment (HRC55)

Surface Treatment Q-Lock Elements: Non-electrolytic plating

- Attachment plates for 2 Faces/MC Tooling Blocks with Q-Lock Elements.
- Locating holes are fitted with hardened bushes, and finished with a high pitch accuracy of ± 0.015 .
- Should be used with holes and grooves machined by the user to match the workpiece as an attachment plate for the angle plates.



*Dimensional tolerances are as follows:

⌀ - only: ± 0.015

⌀ - Except for @: ± 0.05

■ Specifications and Prices

Order No.	No.	A	B	C	D	E	F	G	H	I	J	K	L
122198	MCQ400	400	400	50	80	240	80	240	40	210	40	210	18
122199	MCQ500	500	500	50	100	300	100	300	50	400	50	400	18
122200	MCQ630	630	630	50	120	390	120	390	65	500	65	500	18

No.	M	N	O	P	Q	R	S	Locating Pin	Clamp Pin	Weight (kg)
MCQ400	C50	145	110	18	225	M16	0.02	QLTS26RPV	QLTS26CPV	57
MCQ500	C60	175	150	18	275	M16	0.02	QLTS26RPV	QLTS26CPV	86
MCQ630	C70	215	200	18	340	M16	0.02	QLTS40RPV	QLTS40CPV	145

Jig Set-up Systems
(Q-Lock)

Base Elements

Clamp Units

Clamping Parts

Mechanical Parts

Machine Vises

Surface Plates and
Measurement Instruments

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