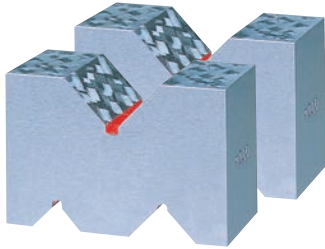


Cast Iron V Block

A-type Stock No. 557AA, 557A Traceability



- Good for marking and fixture 1 set has 2 pieces.
- A-type: There are three V grooves.
- B-type: Thicker than A type but designed for weight saving.
- This is classified into either Normal class or A class.

Normal class :

Paralellness between base and V grooves 0.01mm

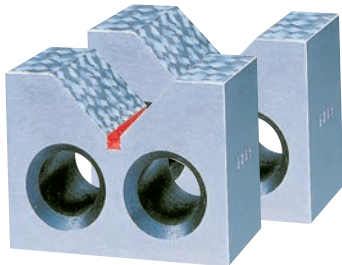
Squareness of each surface ± 0.01 mm

A class : Paralellness between base and V grooves 0.005mm

Squareness of each surface ± 0.005 mm

Unit = mm

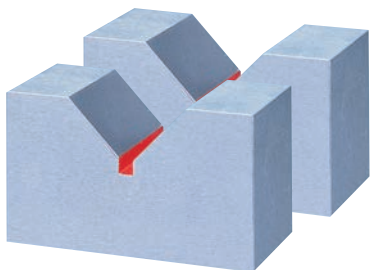
B-type Stock No. 557BA, 557B Traceability



	Code #	Nominal Size	Length	Height	Thickness	Net Weight (kg)
A-Type	557-050A	50	50	24	19	0.2
	557-075A	75	75	35	24	0.6
	557-100A	100	100	52	33	2.0
	557-125A	125	125	69	44	4.5
	557-150A	150	150	80	50	7.0
	557-200A	200	200	110	70	18.0
B-Type	557-050B	50	50	32	24	0.4
	557-075B	75	75	60	32	1.5
	557-100B	100	100	67	41	2.5
	557-125B	125	125	79	51	3.4
	557-150B	150	150	89	63	8.1
	557-200B	200	200	140	102	22.2

Precision Steel V Block

Stock No. 558AA, 558A Traceability



- Good for marking and fixture 1 set has 2 pieces.
- They are either hardened or unhardened.
- Paralellness between base and V grooves 0.005mm.
- Squareness of each surface ± 0.005 mm.

Unit = mm

	Code #	Nominal Size	Length	Height	Thickness	Net Weight (kg)
Not hardened	558-038	38	38	24	19	0.3
	558-050	50	50	28	22	0.53
	558-065	65	65	40	25	1.0
	558-075	75	75	50	35	1.9
	558-100	100	100	60	38	3.3
	558-125	125	125	70	45	6.0
	558-150	150	150	90	60	11.9
Hardened	558-038Q	38	38	24	19	0.3
	558-050Q	50	50	28	22	0.53
	558-065Q	65	65	40	25	1.0
	558-075Q	75	75	50	35	1.9
	558-100Q	100	100	60	38	3.3
	558-125Q	125	125	70	45	6.0
	558-150Q	150	150	90	60	11.9