POINT MASTER

PMC Series

- Instantaneous detection with LED and beep.
- LED flashes to notify low battery life while measuring workpieces.



For use with conductive workpieces and machine tools



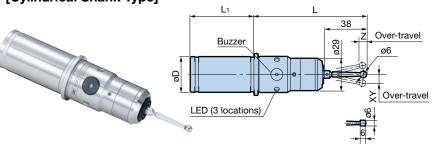
Notifies via LED





LED flashes to indicate that battery life is low

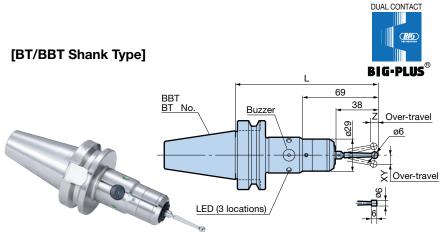




Model	øDh7	L	Lı	Battery	Weight (kg)
PMC-20 -20S	20	110	50	LR1 x 2	0.4
-32 -32\$	32	102	58	LR1 x 2	0.6

- 1. ST38-6P stylus is included. Models with an S at the end of the model number include ø6 cylindrical ST38-6X6 stylus.
- 2. Cannot be used with non-conductive workpieces and machines with ceramic bearings. Use POINT MASTER PRO.





BIG-PLUS (BBT Shank) tools can be used on both BIG-PLUS spindles and conventional BT spindles.

BIG-PLUS BBT Shank Type

Model	L	Battery	Weight (kg)
BBT40-PMC-130 -PMC-130S	130	LR1 x 2	1.2
BBT50-PMC-160 -PMC-160S	160	LR03 x 2	4.0

- 1. ST38-6P stylus is included. Models with an S at the end of the model number include ø6 cylindrical ST38-6X6 stylus.
- 2. Cannot be used with non-conductive workpieces and machines with ceramic bearings. Use POINT MASTER PRO.

Model	L Battery		Weight (kg)
BT40-PMC-130 -PMC-130S	130	LR1 x 2	1.2
BT50-PMC-160 -PMC-160S	160	LR03 x 2	4.0

1. ST38-6P stylus is included. Models with an S at the end of the model number include ø6 cylindrical **ST38-6X6** stylus.

Stylus replacements 4



Caution

Pullstud bolts with a center through hole cannot be used. Contact us if a center-through specification machine requires a PULLSTUD BOLT with a hole due to the coolant nozzle.

Probe repeatability	±1 μm (2 σ)		
Over-travel	XY ±12mm	Z 5mm	
Measuring pressure	XY 0.6N	Z 2.7N	
	PMC-20, 20S, 32,	32S	300 continuous hours
Battery life	BBT(BT)40-PMC-1	300 Continuous nours	
	BBT(BT)50-PMC-1	60, 160S	380 continuous hours

 $^{{\}bf 1.}\ {\bf The}\ {\bf specifications}\ {\bf above}\ {\bf are}\ {\bf values}\ {\bf when}\ {\bf the}\ {\bf standard}\ {\bf accessory}\ {\bf stylus}\ {\bf is}\ {\bf used}.$

TOUCH PROBE & EDGE FINDER POINT MASTER

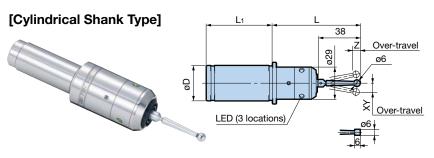
PMG Series

Instantaneous detection with LED.





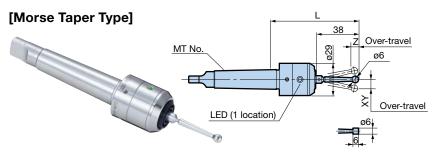




* PMG-10 and PMG-10S have LED in 1	location	only
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Model	øDh7	L	L ₁	Battery	Weight (kg)
PMG-10 -10S	10	75	50	Panasonic lithium BR435 x 1	0.2
-20 -20S	20	90	50	LR1 x 2	0.3
-32 -32\$	32	80	60	LR1 x 2	0.5

1. ST38-6P stylus is included. Models with an S at the end of the model number include ø6 cylindrical ST38-6X6 stylus.



Model	MT No.	L	Battery	Weight (kg)
PMG-MT2	MT2	80	Panasonic lithium BR435 x 1	τ ο,

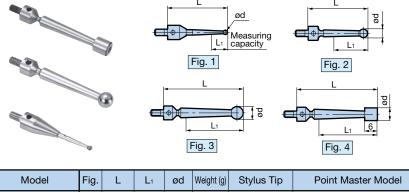
- 1. LED in 1 location only.
- 2. ST38-6P stylus is included. Model with an S at the end of the model number includes ø6 cylindrical ST38-6X6 stylus.

Probe repeatability	±1 μm (2 σ)			
Over-travel	XY ±12mm Z	5mm		
Measuring pressure	XY 0.6N Z	2.7N		
Battery life	PMG-20, 20S, 32, 32S	80 continuous hours		
Dattery life	PMG-10, 10S, MT2, MT2	2S 150 continuous hours		

1. The specifications above are values when the standard accessory stylus is used.

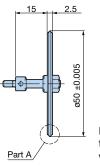
■ Replaceable Stylus (Optional Product) For PMPC, PMP, PMC, PMG Series

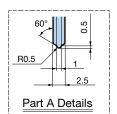
·M3 threading has been applied to make the stylus replaceable, allowing replacement if it is damaged or according to the workpiece shape.



Model	Fig.	L	L ₁	ød	Weight (g)	Stylus Tip	Point Master Model
ST28 -1P	1		2	1	2.0		PMG/PMC
-2P	'		8	2	2.0	Carbide	
-3P		28	17	3	2.5	Carbide	PMP/PMPC
-4P	2		22	4	2.9		
ST28 -4R			22	4	2.6	Ruby	PMP/PMPC
ST38 -6P	3	38	32	6	4.8	Steel (SUS)	PMG/PMC
ST38 -6 x 6	4	30	32	6	4.8	Sieei (303)	PMG□□S/PMC□□S

[※] ST38-6 x 6 stylus is exclusive for PMG □□ S/PMC □□ S models. Mounting on other models will negatively affect the runout accuracy.





Ideal for measuring the taper of irregularly shaped workpieces or plastic molds.

Model ST15-50K

Exclusive for PMG/PMC Series.

