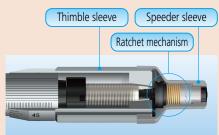
В



#### **Measurement example**



#### **Internal Structure**



## Ratchet Thimble Micrometer SERIES 102 — Outside Micrometers

- More accurate in easy one-handed operation.
- Ratchet function works both from the thimble and the speeder.
- Rotating the thimble/speeder causes the ratchet mechanism to operate and apply a constant measuring force to the workpiece.
- Heat-insulated frame.
- Measuring faces: Carbide.



# **SPECIFICATIONS**

Metric

Order No.	Range (mm)	Graduation (mm)	Measuring force (N)	Maximum permissible error J <sub>MPE</sub> (µm)	Flatness (µm)	Parallelism (µm)	Mass (g)
102-701 102-707	0 - 25 25 - 50	0.01	5 - 10	±2	0.6	2	180
102-702 102-708		0.01 0.001					270
Inch							
Order No.	Range (in)	Graduation (in)	Measuring force (N)	Maximum permissible error JMPE (in)	Flatness (in)	Parallelism (in)	Mass (g)
102-717 102-718	0 - 1 1 - 2	0.0001	5 - 10	±0.0001	0.000024	0.00008	180 270

• Standard accessories: Setting standard, 1 pc. (except for measuring range 0 to 25 mm (0 to 1 in) models), Spanner (301336), 1 pc.

### DIMENSIONS

